

Multi Green

Polyester multifunctional putty

V08
11/2024

Description

- Polyester multifunctional putty
- Universal putty

Area of application

- For filling small to medium imperfections and scratches

Benefits

- No surface moisture after curing
- Improved sandability due to the latest filling agents
- Multi adhesion
- Drying time: 15 min / 20 °C object temperature

Product Data

Material data

Viscosity at 20°C: paste-like
 VOC-content: 2004/42/IIB (b) (250) < 250 g/l
 Colour: green

Handling

Surface:

- The substrate must be clean, dry and free of grease.
- Very good adhesion is reached on the below mentioned, coarsely sanded substrates

Mixing instructions

- Addition of 2-3 % of hardener
- It is strongly recommended to avoid any over as well as underdosage of hardener. It can cause alack of adherence and discolouration of the topcoat

Pot-life:

- Multi Green: +20°C room temperature, 4-5 minutes
- Multi Green slow: +20°C room temperature, 7-8 minutes
- Multi Green very slow: +20°C room temperature, 12-13 minutes

Reaction temperature:

- At least + 5 °C

Hardening time:

- Air drying at + 20°C room temperature, 15 minutes

Sanding:

- After the specified drying time
- As filling putty: First sanding: dry with P80 - P240
Re-sanding: dry with P120 - P240
- As fine putty: First sanding: dry with P150 - P240
Re-sanding: dry with P180 - P240

Reworking:

- The multifunctional putty can be reworked with all common polyester or acrylic-based materials

Storage:

- ca. 6 - 8 months at 18 - 20° C in closed original container

Information about adhesion

Steel	Aluminium	Galvanized tin	GRP	Plastic	2K Polyester putty	Wood
√	√	√	√	X	√	√

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Safety issues

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

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