

# Flow

*Polyester light filler*

V04  
10/2024

## Description

- Universal filler
- Self-leveling, non-porous surface

## Area of application

- For filling small to medium imperfections and scratches

## Benefits

- No surface moisture after curing
- Smooth, pore-free surface
- Easy sanding

## Product Data

### Material data

Viscosity at 20°C:	creamy
VOC-content:	2004/42/II B (b) (250) < 250 g/l
Density at 20 °C:	approx. 1.1 g/cm <sup>3</sup>
Colour:	Yellow-green

## Handling

### Surface:

- The substrate must be clean, dry and free of grease
- Very good adhesion is reached on the below mentioned, coarsely sanded substrates

### Mixing instructions:

- Addition of 3 wt.-% of hardener
- It is strongly recommended to avoid any over as well as underdosage of hardener. It can cause a lack of adherence and discolouration of the topcoat

### Pot-life:

- 3 - 4 minutes at + 20 °C room temperature

### Reaktionstemperatur:

- At least + 10 °C

### Hardening time:

- Air drying at + 20°C room temperature, 20 - 30 minutes

### Sanding:

- After the specified drying time  
Pre-sanding: Dry with P80 - P120  
Post-sanding: Dry with P180 - P240

### Reworking:

- The light filler can be reworked with all common polyester or acrylic-based materials

### Storage:

- ca. 6 - 8 months at 18 - 20° C in closed original container

## Haftungsinformation

Steel	Aluminium	Galvanized tin	GRP	Plastic	2K Polyester putty	Wood
√	X	X	√	X	√	√

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## Safety issues

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

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