

## :: Booth Mask Stick

paint booth protection mask

### CHARACTERISTICS

BOOTH MASK STICK is a water-based, sprayable masking that protects spray booth surfaces against paint overspray. BOOTH MASK STICK is safe for use on all non porous booth surfaces. BOOTH MASK STICK forms a film which does not completely dry out at ambient temperature, the film can easily be washed off with water or pressure washer.

You get better paintwork and reduce the need to refinish.

### PRODUCT DATA

Material data:

Form: Liquid

Colour: brownish transparency

Smell: Not characteristically

Packaging: Can

Contents: 5, 20 or 25 litres

Contents: Frost-protected

Storage stability: 2 years

Use: 1 litre per 15 m<sup>2</sup>

### HANDLING

Application:

1. Clean or refinish booth walls in order to achieve optimum lighting conditions. Make sure surfaces are completely dry.

by spray gun:

2. Fill spray gun (nozzle size 1,9 - 2,2 mm) with BOOTH MASK Stick and

adjust pressure according to recommended equipment adjustments. Adjust booth temperature to 21 °C.

3. Apply a wet coat to all booth surfaces including glass and lights. Avoid runs, drips or beads. Let dry (approximately 10 minutes); then, apply another coat. After the second coat dries, apply a third wet coat to high overspray areas. Allow surfaces to dry completely. Your booth is now fully protected from overspray.

#### Removal:

1. Allow booth to cool to a temperature of 21 °C or lower.
2. **TURN OFF ALL POWER TO BOOTH LAMPS AND ELECTRICAL OUTLETS.**
3. Using a hose or pressure washer, spray water onto all surfaces. Allow water to stand and soak in for five minutes.
4. Using wash mitt or brush, scrub areas with extra heavy overspray. Some areas may require use of scuff pad to break up any thick layer of overspray which would prevent water from penetrating. Rinse off remaining overspray with hose or pressure washer.
5. Using compressed air, blow away water from all lights and glass surfaces. Allow booth to dry. Remove water from booth floor with squeegee. Make sure all surfaces are dry before re-applying **BOOTH MASK Stick**.

**NOTE:** In Spray Bake booths where temperatures 50-80 °C are regularly attained Booth Mask Stick will need to be replaced more often, as it will eventually dry out making paint overspray difficult to remove. The coating will remain effective for up to 50 hours at low bake temperatures and should be replenished every 2-4 weeks in most circumstances, either by overcoating with fresh product or washing down and then re-application.

#### Recommended Equipment Adjustments:

HVLP: Spray pressure should be 2.7-3.1 bar, nozzle size 1,9 - 2,2 mm.

## **PRECAUTIONS**

Booth Mask Stick may not be suitable for use on top of uncured paints such as cellulose or household paints especially if the boom is heated to low bake temperatures. In these cases there could be some interaction of the paint film with the Booth Mask Stick film. Booth Mask Stick is not suitable for use on steel or galvanised booth walls because repeated washing with water as part of the booth maintenance procedure can cause corrosion (rust).

## **SAFETY ISSUES**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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